

Welding Certificate

WECE-CPR-1090-2.00264.GSIMA.2015.006

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-2 for execution of structural steel components

Manufacturer

Heberger Hoch-, Tief- und Ingenieurbau GmbH

**Waldspitzweg 3
67105 Schifferstadt
GERMANY**

Technical specification

EN 1090-2:2018+A1:2024

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111, 135 (partly mechanized), 783

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
8.1
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

M.Eng. Marcel Lorenz, IWE

born on: 05.12.1988

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

Joachim Freiberg, EWS

born on: 05.04.1967

Confirmation

**All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.**

Validity start

12.02.2015

Period of validity

09.03.2028

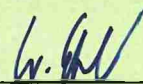
Remarks

see reverse



Place and date of issue

**Mannheim, 13.05.2025
Benölken**


Dipl.-Ing. (FH) Ehrler
Head of test body